




4-Flute, Square End & Corner Radius, 30° Helix  (.069-.090)						
Cutter ø	Flute Length	OAL	Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #
.069	.207	1-1/2	—	1/8	RE15069	RE28069
.070	.105	1-1/2	—	1/8	RE26070	RE26270
.070	.210	1-1/2	—	1/8	RE15070	RE28070
.071	.213	1-1/2	—	1/8	RE15071	RE28071
.072	.216	1-1/2	—	1/8	RE15072	RE28072
.073	.219	1-1/2	—	1/8	RE15073	RE28073
.074	.222	1-1/2	—	1/8	RE15074	RE28074
.075	.113	1-1/2	—	1/8	RE26075	RE26275
.075	.113	1-1/2	.005	1/8	RE27073	RE27274
.075	.113	1-1/2	.010	1/8	RE27075	RE27276
.075	.113	1-1/2	.015	1/8	RE27077	RE27278
.075	.225	1-1/2	—	1/8	RE15075	RE28075
.075	.225	1-1/2	.005	1/8	RE27473	RE27674
.075	.225	1-1/2	.010	1/8	RE27475	RE27676
.075	.225	1-1/2	.015	1/8	RE27477	RE27678
.076	.228	1-1/2	—	1/8	RE15076	RE28076
.077	.231	1-1/2	—	1/8	RE15077	RE28077
.078	.117	1-1/2	—	1/8	RE26078	RE26278
.078	.117	1-1/2	.005	1/8	RE27079	RE27280
.078	.117	1-1/2	.010	1/8	RE27081	RE27282
.078	.117	1-1/2	.015	1/8	RE27083	RE27284
.078	.234	1-1/2	—	1/8	RE15078	RE28078
.078	.234	1-1/2	.005	1/8	RE27479	RE27680
.078	.234	1-1/2	.010	1/8	RE27481	RE27682
.078	.234	1-1/2	.015	1/8	RE27483	RE27684
.079	.237	1-1/2	—	1/8	RE15079	RE28079
.080	.240	1-1/2	—	1/8	RE15080	RE28080
.081	.243	1-1/2	—	1/8	RE15081	RE28081
.082	.246	1-1/2	—	1/8	RE15082	RE28082
.083	.249	1-1/2	—	1/8	RE15083	RE28083
.084	.252	1-1/2	—	1/8	RE15084	RE28084
.085	.128	1-1/2	—	1/8	RE26085	RE26285
.085	.255	1-1/2	—	1/8	RE15085	RE28085
.086	.258	1-1/2	—	1/8	RE15086	RE28086
.087	.261	1-1/2	—	1/8	RE15087	RE28087
.088	.264	1-1/2	—	1/8	RE15088	RE28088
.089	.267	1-1/2	—	1/8	RE15089	RE28089
.090	.135	1-1/2	—	1/8	RE26090	RE26290
.090	.135	1-1/2	.005	1/8	RE27097	RE27298
.090	.135	1-1/2	.010	1/8	RE27099	RE27300
.090	.135	1-1/2	.015	1/8	RE27101	RE27302
.090	.270	1-1/2	—	1/8	RE15090	RE28090



Tolerances	Diameter	Shank	Radius
All Sizes	+0.0005, -0.0005	-0.0001, -0.0003	+0.0002, -0.0002



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